

Submersible Recirculation Pump Type ABS RCP 400

SULZER
60 Hz

Compact, submersible recirculation pump type ABS RCP is designed for pumping activated sludge in treatment plants during the nitrification and denitrification process, as well as for pumping of storm, surface and river water.

Construction

The submersible recirculation pump type RCP is designed as a compact, water-pressure-tight unit, including propeller and bracket with well proven automatic coupling system using a single guide rail. The single guide rail coupling system guarantees quick and economical installation to a DIN-flange. The RCP is available in cast iron (EC) and optional in stainless steel (CR).

Maximum allowable temperature of the medium for continuous operation is 40 °C (104 °F).

Motor

Squirrel cage, 3-phase, 8-pole 60 Hz. Protection type IP68, with stator insulation Class F (155 °C / 311 °F), max. submergence 20 m (66 ft).

Propeller

Technically optimized, axially operating 2- or 3-blade propellers with very good self-cleaning effect for vibration-free operation. The propellers are designed to achieve high thrusts and therefore a high flow capacity in axial direction.

Solids deflection ring

The patented solids deflection ring protects the mechanical seal from damage by ingress of solid or fibrous matter.

Bearings

All bearings are lubricated-for-life and maintenance-free, with a calculated life time of more than 100 000 h.

Shaft sealing

Mechanical seal: Silicon carbide / Silicon carbide.

O-Rings / lip seals: NBR.

Seal monitoring

DI-system with leakage sensors in the oil, motor and cable connection chambers.

Temperature monitoring

TCS-Thermo-Control-System with thermal sensors in the stator which open at 140 °C (284 °F).

Cable

10 m (33 ft) sewage-resistant material.

Optional lengths (m): 15 (49 ft), 20 (66 ft), 30 (98 ft), 40 (131 ft), 50 (164 ft).

Options

Explosion-proof version, seals in viton, EMC cable, cable protection sleeve, PTC or PT 100 in the stator, insulation class H *.

Weight

118 kg (260 lbs).

* not in FM version.



Motor data

Motor	A 35/8	A 46/8
Rated power [kW / hp]	3.5 / 4.7	4.8 / 6.2
Rated current at 460 V [A]	8.8	10.3
Speed [min ⁻¹]	858	841
Motor efficiency [%]	76.0	76.0
Power factor	0.66	0.74

Materials

Part	EC (cast iron)	CR (stainless steel)
Motor housing	EN-GJL-250, painted (ASTM A48; Class 35B)	1.4404 (AISI 316L)
Connection chamber	EN-GJL-250, painted (ASTM A48; Class 35B)	1.4408 (CF-8M)
Motor shaft	1.4021 (AISI 420)	1.4404 (AISI 316L)
Propeller	1.4571 (AISI 316Ti)	1.4571 (AISI 316Ti)
Fasteners / Motor	1.4401 (AISI 316)	1.4401 (AISI 316)
Bracket	Galvanized steel or 1.4571 (AISI 316Ti)	1.4571 (AISI 316Ti)

Performance field

